

Drill jigs
for profiles with F- and E-slots



Drill jig with setscrew



Drill jig with clamping lever

Application

Tools for precise machining of connection bore

- for drilling machine: - drill jig
- drill
- for milling machine: - milling cutter
- the drill jig is located and fastened in the profile slot
- suitable for any profile angle cut

Technical data

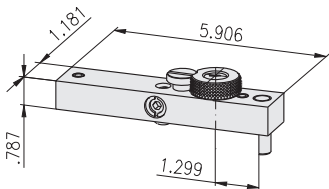
Base body:

- material: aluminium
- surface: neutral anodised

Drill bush:

- material: steel
- surface: hardened and polished

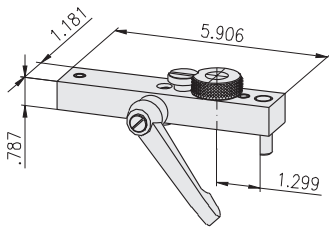
Drill jig
with setscrew



Description	Weight	Product No.
Drill jig FE with setscrew	.827 lbs.	2.99.01111
Single parts		
Base body	.414 lbs.	1.99.01112-01
Drill bush for cross bushing, Ø.441	.231 lbs.	2.99.01112-02
Drill bush for cross bushing, Ø.520	.231 lbs.	2.99.01112-03
Safety screw for drill bush, M8×5.5	.024 lbs.	1.99.01112-04
Stop pin	.042 lbs.	1.99.01112-05
Setscrew for stop pin	.004 lbs.	1.99.01112-06
Connector, parallel-high	.066 lbs.	1.21.31/2F5
Anchor	.044 lbs.	1.21.A2E5

Accessories		
Drill bush for parallel-anchor, Ø.398	.198 lbs.	2.99.01112-12

Drill jig
with clamping lever



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Single parts		
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Stop pin	.042 lbs.	1.99.01112-05
Setscrew for stop pin	.004 lbs.	1.99.01112-06
Connector, parallel-high	.066 lbs.	1.21.31/2F5
Anchor	.044 lbs.	1.21.A2E5
Clamping lever 80, for connector, M10×20	.139 lbs.	1.29.801020

Accessories		
Drill bush for parallel-anchor, Ø.398	.198 lbs.	2.99.01112-12